



7/25/2022

Christie Lites  
9479 Eunice Avenue  
Orlando, FL 32808  
Attn: Paul Elkin

RE: Christie Lites Type B Truss  
CRE Project No.: 22.915.01

Dear Paul:

Clark Reder Engineering Inc. has completed our structural review of the Christie Lites Type B aluminum box truss. Clark Reder Engineering Inc. created load tables for spans of 8' up to 48' per the requirements set forth in the 2020 Aluminum Design Manual, ANSI E1.2-2021, Entertainment Technology, Design, Manufacture and Use of Aluminum Truss and Towers as well as Eurocode 9. Attached please find the allowable loading tables for your use.

We trust this information is sufficient for your needs at this time. Please do not hesitate to contact our office should you have any questions or require additional information.










Regards,  
**Clark-Reder Engineering, Inc.**



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Jeffrey M. Reder, P.E.  
FL Registration #:68622

<p style="text-align: center;"><b>Alabama</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E.          P.E. #: 31076</p>	<p style="text-align: center;"><b>Alaska</b></p>  <p style="text-align: center;">Daniel J. Clark, S.E.          P.E. # SE14360</p>	<p style="text-align: center;"><b>Arizona</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E.          P.E. # 50654</p>
<p style="text-align: center;"><b>Arkansas</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E.          P.E. # 14355</p>	<p style="text-align: center;"><b>California</b></p>  <p style="text-align: center;">Daniel J. Clark, S.E.          P.E. # S5317</p>	<p style="text-align: center;"><b>Colorado</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E.          P.E. # PE0051394</p>
<p style="text-align: center;"><b>Connecticut</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E.          P.E. # 27576</p>	<p style="text-align: center;"><b>Delaware</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E.          P.E. # 17438</p>	<p style="text-align: center;"><b>District of Columbia</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E.          P.E. # S920119</p>

<p style="text-align: center;"><b>Florida</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 68622</p>	<p style="text-align: center;"><b>Georgia</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # PE034581</p>	<p style="text-align: center;"><b>Hawaii</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 14362-S</p>
<p style="text-align: center;"><b>Idaho</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E. P.E. # 14947</p>	<p style="text-align: center;"><b>Illinois</b></p>  <p style="text-align: center;">Jeffrey M. Reder, S.E. P.E. # 81006866</p> <p style="text-align: right; color: red; font-size: small;">Clark Reder Engineering, Inc. is a professional design firm registered in Illinois #184.006693</p>	<p style="text-align: center;"><b>Indiana</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # PE11600603</p>
<p style="text-align: center;"><b>Iowa</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 19998</p>	<p style="text-align: center;"><b>Kansas</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E. P.E. # 21809</p>	<p style="text-align: center;"><b>Kentucky</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 23597</p>

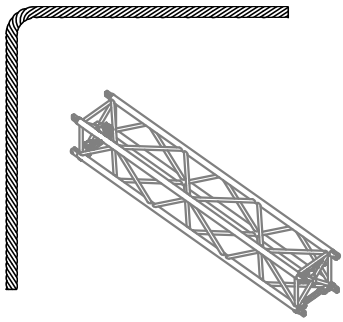
<p style="text-align: center;"><b>Louisiana</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 30304</p>	<p style="text-align: center;"><b>Maine</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E. P.E. # 12873</p>	<p style="text-align: center;"><b>Maryland</b></p>  <p>Professional Certification: I hereby certify that these documents were prepared or approved by me, and that I am a duly licensed professional engineer under the laws of the State of Maryland.      License # 38421 Expiration Date: 01/29/2022</p> <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 38421</p>
<p style="text-align: center;"><b>Massachusetts</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 48535</p>	<p style="text-align: center;"><b>Michigan</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 6201056952</p>	<p style="text-align: center;"><b>Minnesota</b></p>  <p>I hereby certify that this plan, specification, or report was prepared by me or under my direct supervision and that I am a duly licensed Professional Engineer under the laws of the State of Minnesota.</p> <p>Signature:       Typed or Printed Name: JEFFREY M. REDER      Date: 6/23/2022 License #: 56104</p> <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 56104</p>
<p style="text-align: center;"><b>Mississippi</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E. P.E. # 20589</p>	<p style="text-align: center;"><b>Missouri</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # PE-2010003345</p>	<p style="text-align: center;"><b>Montana</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E. P.E. # 28452</p>



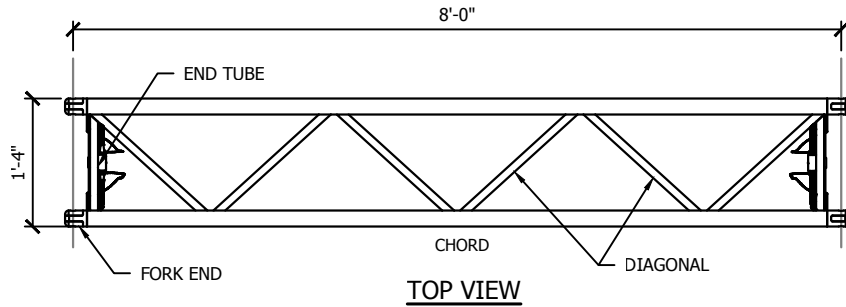
<p style="text-align: center;"><b>Nebraska</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E. P.E. # E-14098</p>	<p style="text-align: center;"><b>Nevada</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 020117</p>	<p style="text-align: center;"><b>New Hampshire</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E. P.E. # 13605</p>
<p style="text-align: center;"><b>New Jersey</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 24GE05300600</p>	<p style="text-align: center;"><b>New Mexico</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E. P.E. # 20482</p>	<p style="text-align: center;"><b>New York</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 097763-1</p> <p style="font-size: small;">It is a violation of law for any person, unless acting under the direction of a licensed professional engineer, to alter this document in any way. If any part of this document is altered, the altering engineer shall affix to this document their seal and the notation "altered by" followed by their signature, the date, and description.</p>
<p style="text-align: center;"><b>North Carolina</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # 046939</p>	<p style="text-align: center;"><b>North Dakota</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E. P.E. # PE-6586</p>	<p style="text-align: center;"><b>Ohio</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E. P.E. # E-67450</p>

<p align="center"><b>Oklahoma</b></p>  <p align="center">Jeffrey M. Reder, P.E. P.E. # 24780</p>	<p align="center"><b>Oregon</b></p>  <p align="center">EXPIRES: <u>12/31/2020</u></p> <p align="center">Jeffrey M. Reder, P.E. P.E. # 93904PE</p>	<p align="center"><b>Pennsylvania</b></p>  <p align="center">Jeffrey M. Reder, P.E. P.E. # PE77455</p>
<p align="center"><b>Rhode Island</b></p>  <p align="center">Jeffrey M. Reder, P.E. P.E. # 9610</p>	<p align="center"><b>South Carolina</b></p>  <p align="center">Jeffrey M. Reder, P.E. P.E. # 35797</p>	<p align="center"><b>South Carolina</b></p>  <p align="center">Clark Reder Engineering # 4827</p>
<p align="center"><b>South Dakota</b></p>  <p align="center">Daniel J. Clark, P.E. P.E. # 10989</p>	<p align="center"><b>Tennessee</b></p>  <p align="center">Jeffrey M. Reder, P.E. P.E. # 00113846</p>	<p align="center"><b>Texas</b></p>  <p align="center">Jeffrey M. Reder, P.E. P.E. # 124100</p> <p align="right" style="color: red;">Clark Reder Engineering F-12154</p>

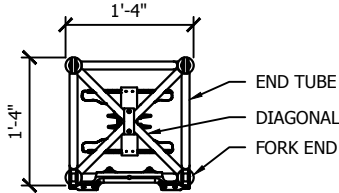
<p style="text-align: center;"><b>Utah</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E.          P.E. # 7536302-2203</p>	<p style="text-align: center;"><b>Vermont</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E.          P.E. # 018.0072612</p>	<p style="text-align: center;"><b>Virginia</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E.          P.E. # 402061022</p>
<p style="text-align: center;"><b>Washington</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E.          P.E. # 56469</p>	<p style="text-align: center;"><b>West Virginia</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E.          P.E. # 18628</p>	<p style="text-align: center;"><b>Wisconsin</b></p>  <p style="text-align: center;">Daniel J. Clark, P.E.          P.E. # E-41230</p>
<p style="text-align: center;"><b>Wyoming</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E.          P.E. # 13434</p>	<p style="text-align: center;"><b>Puerto Rico</b></p>  <p style="text-align: center;">Jeffrey M. Reder, P.E.          P.E. # 25845</p>	<p style="text-align: center;"><b>Guam</b></p>  <p style="text-align: center;">Daniel J. Clark, S.E.          P.E. # 1798</p>



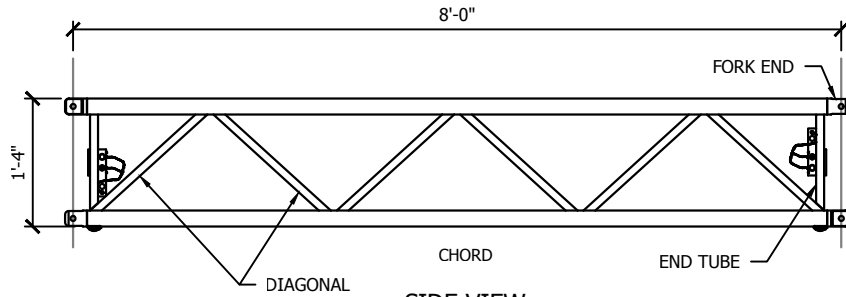
**3D VIEW**



**TOP VIEW**



**END VIEW**



**SIDE VIEW**

**CHRISTIE LITES B-TYPE TRUSS TABLE**

TRUSS SPAN	UNIFORMLY DISTRIBUTED LOAD			CENTER POINT LOAD		THIRD POINT LOAD		QUARTER POINT LOAD	
	LOAD	TOTAL LOAD	DEFLECTION	LOAD	DEFLECTION	LOAD	DEFLECTION	LOAD	DEFLECTION
8'-0"	1,028 lb/ft	8,224 lbs	0.065 in	6,884 lbs	0.087 in	4,113 lbs	0.090 in	3,442 lbs	0.104 in
16'-0"	424 lb/ft	6,784 lbs	0.433 in	3,395 lbs	0.351 in	2,547 lbs	0.449 in	1,698 lbs	0.416 in
24'-0"	184 lb/ft	4,416 lbs	0.975 in	2,212 lbs	0.794 in	1,659 lbs	1.009 in	1,106 lbs	0.938 in
32'-0"	100 lb/ft	3,200 lbs	1.733 in	1,605 lbs	1.422 in	1,204 lbs	1.792 in	802 lbs	1.669 in
40'-0"	60 lb/ft	2,400 lbs	2.671 in	1,228 lbs	2.243 in	868 lbs	2.654 in	614 lbs	2.612 in
48'-0"	32 lb/ft	1,536 lbs	3.205 in	942 lbs	3.200 in	547 lbs	3.186 in	396 lbs	3.200 in

**PARTS LIST**

DIAGONALS	1" $\phi$ x $\frac{1}{8}$ " TUBE
CHORDS	2" $\phi$ x $\frac{1}{8}$ " TUBE
END TUBE	1" $\phi$ x $\frac{1}{8}$ " TUBE
FORK ENDS	ALUMINUM

**NOTES:**

- ALL ALUMINUM IS 6082-T6 OR 6061-T6
- ALL WELD FILLER IS 4043

**TABLE USAGE NOTES:**

- THE TRUSS IS SUPPORTING VERTICAL LOADS ONLY, I.E. THE TRUSS LADDERS ARE ORIENTED VERTICALLY AND NO LATERAL LOADS ARE APPLIED TO THE TRUSS.
- THE TRUSS WAS ANALYZED AS A SIMPLE SPAN BEAM WITH SUPPORTS AT TRUSS ENDS ONLY.
- THE TRUSS HAS BEEN ANALYZED FOR STATIC LOADS ONLY.
- ALL LOADS ARE APPLIED CENTERED BETWEEN THE LADDERS.
- ALL LOADS AND SUPPORTS ARE TO BE LOCATED AT THE PANEL POINTS OF THE TRUSS ONLY.
- SELF WEIGHT HAS BEEN CONSIDERED IN THE ANALYSIS OF THE TRUSS.
- MAXIMUM DEFLECTION LIMITED TO SPAN/180.
- ALLOWABLE LOADS BASED ON 2020 ALUMINUM DESIGN MANUAL.

**CHRISTIE LITES  
B-TYPE TRUSS**

SINGLE USE



10091 Mosteller Lane  
Cincinnati, OH 45069  
513 851 1223

TRUSS TABLE

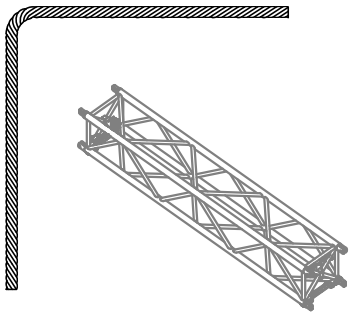
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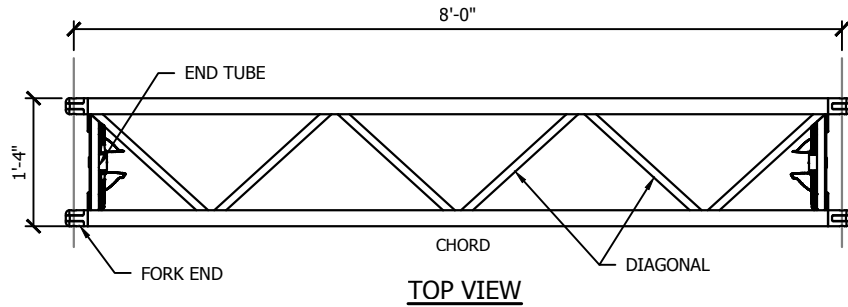
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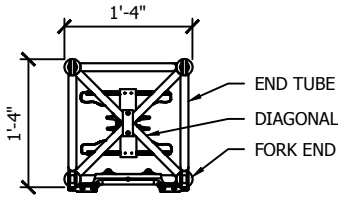




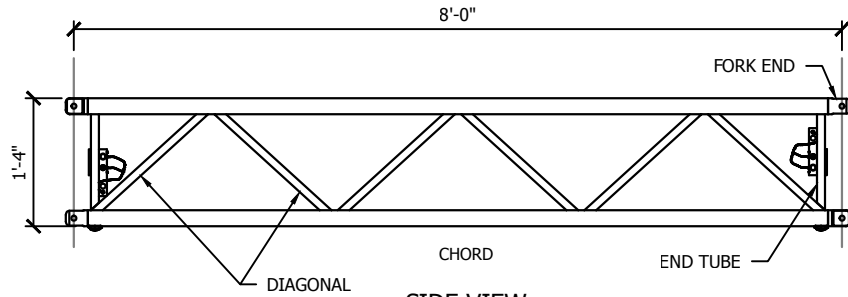
**3D VIEW**



**TOP VIEW**



**END VIEW**



**SIDE VIEW**

CHRISTIE LITES B-TYPE TRUSS TABLE									
TRUSS SPAN	UNIFORMLY DISTRIBUTED LOAD			CENTER POINT LOAD		THIRD POINT LOAD		QUARTER POINT LOAD	
	LOAD	TOTAL LOAD	DEFLECTION	LOAD	DEFLECTION	LOAD	DEFLECTION	LOAD	DEFLECTION
8'-0"	874 lb/ft	6,992 lbs	0.055 in	5,851 lbs	0.074 in	3,496 lbs	0.076 in	2,926 lbs	0.088 in
16'-0"	361 lb/ft	5,776 lbs	0.369 in	2,886 lbs	0.299 in	2,165 lbs	0.383 in	1,443 lbs	0.355 in
24'-0"	157 lb/ft	3,768 lbs	0.835 in	1,880 lbs	0.681 in	1,410 lbs	0.864 in	940 lbs	0.803 in
32'-0"	85 lb/ft	2,720 lbs	1.492 in	1,364 lbs	1.227 in	1,023 lbs	1.542 in	682 lbs	1.437 in
40'-0"	52 lb/ft	2,080 lbs	2.347 in	1,044 lbs	1.952 in	783 lbs	2.423 in	522 lbs	2.266 in
48'-0"	32 lb/ft	1,536 lbs	3.205 in	822 lbs	2.871 in	547 lbs	3.186 in	336 lbs	2.814 in

**PARTS LIST**

DIAGONALS	1"φx $\frac{3}{8}$ " TUBE
CHORDS	2"φx $\frac{3}{8}$ " TUBE
END TUBE	1"φx $\frac{3}{8}$ " TUBE
FORK ENDS	ALUMINUM

**NOTES:**

- ALL ALUMINUM IS 6082-T6 OR 6061-T6
- ALL WELD FILLER IS 4043

**TABLE USAGE NOTES:**

- THE TRUSS IS SUPPORTING VERTICAL LOADS ONLY, I.E. THE TRUSS LADDERS ARE ORIENTED VERTICALLY AND NO LATERAL LOADS ARE APPLIED TO THE TRUSS.
- THE TRUSS WAS ANALYZED AS A SIMPLE SPAN BEAM WITH SUPPORTS AT TRUSS ENDS ONLY.
- THE TRUSS HAS BEEN ANALYZED FOR STATIC LOADS ONLY.
- ALL LOADS ARE APPLIED CENTERED BETWEEN THE LADDERS.
- ALL LOADS AND SUPPORTS ARE TO BE LOCATED AT THE PANEL POINTS OF THE TRUSS ONLY.
- SELF WEIGHT HAS BEEN CONSIDERED IN THE ANALYSIS OF THE TRUSS.
- MAXIMUM DEFLECTION LIMITED TO SPAN/180.
- ALLOWABLE LOADS BASED ON 2020 ALUMINUM DESIGN MANUAL. ALL CAPACITIES ARE REDUCED TO 0.85 PER ANSI E1.2-2020 FOR REPETITIVE USE MEMBERS

**CHRISTIE LITES  
B-TYPE TRUSS**  
REPETITIVE USE

**CLARK REDER**  
ENGINEERING  
10091 Mosteller Lane  
Cincinnati, OH 45069  
513 851 1223

TRUSS TABLE

DATE: 6/23/2022  
CRE PROJECT NO: 22.915.01  
DRAWN BY: DBG/DDL

**ST1.2**



## APPENDIX A

## Christie Lites Type B Truss

### Design Codes and Standards

- Aluminum Design Manual, 2020 ed.
- Eurocode 9: Design of Aluminum Structures - EN 1999-1-1
- American Institute of Steel Construction, Steel Construction Manual 15th Edition
- ANSI E 1.2-2021 "Manufacture and Use of Aluminum Trusses and Towers"

### Truss Description

The truss is a box truss fabricated from 6061-T6 aluminum members. The truss is 406mm deep x 406mm wide (16" deep x 16" wide.) The ladder chords will be composed of 2" x 1/8" thick pipes. The ladder diagonals, horizontals, and verticals will be composed of 1" x 1/8" thick pipes. The end members are composed of forked ends. The truss will be reviewed for lengths of 8'-0", up to 48'.

### Analysis Assumptions

- The truss is supporting vertical loads only, i.e. the truss diagonals are oriented vertically and no lateral loads are applied to the truss.
- The truss is analyzed as a simple span beam. Truss support points are located at truss panel points.
- The truss will be analyzed for static loads only.
- All loads are applied at the centroid of the truss between the two ladder trusses below the truss.
- All loads are applied at the panel points of the truss as to not induce local bending stresses in the chords.

### Conclusions and Recommendations

The truss load capacities are outlined in the truss tables in the front of this submittal. The load capacities listed are based on the assumptions listed above and included in the charts. Values are give both for single use and repetitive use which includes a factor of 0.85 per ANSI E1.2 - 2021. The truss capacities are based on the lowest values due to truss diagonal capacity, truss chord capacity and truss connection capacity.

### 6061-T6 Mechanical Properties

	<u>Unwelded</u>	<u>Welded</u>
Tension Yield Stress:	$F_{ty} := 35\text{ksi}$	$F_{tyw} := 15\text{ksi}$
Ultimate Tensile Stress:	$F_{tu} := 38\text{ksi}$	$F_{tuw} := 24\text{ksi}$
Compression Yield Stress:	$F_{cy} := 35\text{ksi}$	$F_{cyw} := 15\text{ksi}$
Shear yield stress:	$F_{sy} := 0.6 \cdot F_{ty} = 21 \cdot \text{ksi}$	$F_{syw} := 0.6 \cdot F_{tyw} = 9 \cdot \text{ksi}$
Ultimate shear stress:	$F_{su} := 24\text{ksi}$	$F_{suw} := 15\text{ksi}$
Tension coefficient:	$k_t := 1.0$	

## Truss Properties

### Chords - 2"x1/8"

Outer diameter:  $D_c := 2 \cdot \text{in}$       Wall thickness:  $t_c := 0.125 \cdot \text{in}$

Inner diameter:  $ID_c := D_c - 2 \cdot t_c = 0.146 \text{ ft}$

Area of tube:  $A_c := \frac{\pi \cdot (D_c^2 - ID_c^2)}{4} = 0.7363 \cdot \text{in}^2$       Polar moment:  $J_c := \frac{\pi \cdot \left[ \left( \frac{D_c}{2} \right)^4 - \left( \frac{ID_c}{2} \right)^4 \right]}{2} = 0.65 \cdot \text{in}^4$

Moment of inertia:  $I_c := \frac{\pi \cdot (D_c^4 - ID_c^4)}{64} = 0.325 \cdot \text{in}^4$       Rb over t:  $R_{t_c} := \frac{D_c - t_c}{t_c} = 7.5$

Elastic section modulus:  $S_c := \frac{\pi \cdot (D_c^4 - ID_c^4)}{32 \cdot D_c} = 0.325 \cdot \text{in}^3$       Selfweight:  $wt_c := A_c \cdot \gamma_a = 0.864 \cdot \text{plf}$

Radius of gyration:  $r_c := \frac{\sqrt{D_c^2 + ID_c^2}}{4} = 0.664 \cdot \text{in}$

### Diagonals - 1"x1/8"

Outer diameter:  $D_d := 1 \cdot \text{in}$       Wall thickness:  $t_d := 0.125 \cdot \text{in}$

Inner diameter:  $ID_d := D_d - 2 \cdot t_d = 0.063 \text{ ft}$

Area of tube:  $A_d := \frac{\pi \cdot (D_d^2 - ID_d^2)}{4} = 0.3436 \cdot \text{in}^2$       Polar moment:  $J_d := \frac{\pi \cdot \left[ \left( \frac{D_d}{2} \right)^4 - \left( \frac{ID_d}{2} \right)^4 \right]}{2} = 0.067 \cdot \text{in}^4$

Moment of inertia:  $I_d := \frac{\pi \cdot (D_d^4 - ID_d^4)}{64} = 0.034 \cdot \text{in}^4$       Rb over t:  $R_{t_d} := \frac{D_d - t_d}{t_d} = 3.5$

Elastic section modulus:  $S_d := \frac{\pi \cdot (D_d^4 - ID_d^4)}{32 \cdot D_d} = 0.067 \cdot \text{in}^3$       Selfweight:  $wt_d := A_d \cdot \gamma_a = 0.403 \cdot \text{plf}$

Radius of gyration:  $r_d := \frac{\sqrt{D_d^2 + ID_d^2}}{4} = 0.313 \cdot \text{in}$



### Horizontals - 2"x1/8"

Outer diameter:  $h_{v_d} := 1 \cdot \text{in}$       Wall thickness:  $t_{h_v} := 0.125 \cdot \text{in}$

Inner diameter:  $I_{h_{v_d}} := h_{v_d} - 2 \cdot t_{h_v} = 0.063 \text{ ft}$

Area of tube:  $A_{h_v} := \frac{\pi \cdot (h_{v_d}^2 - I_{h_{v_d}}^2)}{4} = 0.3436 \cdot \text{in}^2$       Polar moment:  $J_{h_v} := \frac{\pi \cdot \left[ \left( \frac{h_{v_d}}{2} \right)^4 - \left( \frac{I_{h_{v_d}}}{2} \right)^4 \right]}{2} = 0.067 \cdot \text{in}^4$

Moment of inertia:  $I_{h_v} := \frac{\pi \cdot (h_{v_d}^4 - I_{h_{v_d}}^4)}{64} = 0.034 \cdot \text{in}^4$       Rb over t:  $R_{-t_{h_v}} := \frac{h_{v_d} - t_{h_v}}{2} = 3.5$

Elastic section modulus:  $S_{h_v} := \frac{\pi \cdot (h_{v_d}^4 - I_{h_{v_d}}^4)}{32 \cdot h_{v_d}} = 0.067 \cdot \text{in}^3$       Selfweight:  $wt_{h_v} := A_{h_v} \cdot \gamma_a = 0.403 \cdot \text{plf}$

Radius of gyration:  $r_{h_v} := \frac{\sqrt{h_{v_d}^2 + I_{h_{v_d}}^2}}{4} = 0.313 \cdot \text{in}$

### Global Truss Properties

Truss center of chord to center of chord depth:  $d_{tr} := 16 \cdot \text{in} - D_c = 14 \cdot \text{in}$

Truss center of chord to center of chord width:  $b_{tr} := 16 \cdot \text{in} - D_c = 14 \cdot \text{in}$

Area of truss:  $A_{tr} := 4 \cdot A_c$        $A_{tr} = 2.945 \cdot \text{in}^2$

Moment of inertia of truss:  $I_{tr} := 4 \cdot \left[ I_c + A_c \cdot \left( \frac{d_{tr}}{2} \right)^2 \right]$        $I_{tr} = 145.617 \cdot \text{in}^4$       **strong axis**

Radius of gyration of truss:  $r_{tr} := \sqrt{\frac{I_{tr}}{A_{tr}}}$        $r_{tr} = 7.031 \cdot \text{in}$

Modulus of Elasticity of truss:  $E_{tr} := 10100 \cdot \text{ksi}$

## Diagonals

### Axial Capacity

*The vertical diagonals are 6061-T6 aluminum. Since no weld occurs outside of 5% of the member length the diag will be treated as non weld affected for compression buckling checks*

Length of diagonals:  $L_d := 17.795 \cdot \text{in}$  *distance between brace points.*

### Axial tension - D.2a/b

Allowable stress on gross area (weld affected):  $F_t_{D2a\_w} := 9.1 \cdot \text{ksi}$

Allowable stress on net area(weld affected):  $F_t_{D2b\_net\_w} := 12.3 \cdot \text{ksi}$

### Compression in diagonal - E.2

Slenderness:  $S_{E2} := \frac{1.0 \cdot L_d}{r_d}$   $S_{E2} = 56.944$

Allowable stress:  $F_{c\_E2\_d} := \begin{cases} 21.2 \text{ksi} & \text{if } S_{E2} \leq 17.8 \\ \left( .00047 S_{E2}^2 - 0.232 S_{E2} + 25.2 \right) \text{ksi} & \text{if } 17.8 < S_{E2} \leq 66 \\ \frac{51352 \text{ksi}}{S_{E2}^2} & \text{otherwise} \end{cases}$   $F_{c\_E2\_d} = 13.513 \cdot \text{ksi}$

### Compression in diagonal - B5.4.5 - WELD AFFECTED

Slenderness:  $S_{B545} := \sqrt{R \cdot t_d}$   $S_{B545} = 1.871$

Allowable stress:  $(F_{c\_B545\_d\_w}) := \text{ksi} \cdot \begin{cases} 9.1 & \text{if } S_{B545} \leq 6.8 \\ (11.8 - 0.396 \cdot S_{B545}) & \text{if } 6.8 < S_{B545} < 20 \\ \frac{3776}{\left[ S_{B545}^2 \left( 1 + \frac{S_{B545}}{35} \right)^2 \right]} & \text{otherwise} \end{cases} = 9.1 \cdot \text{ksi}$   $F_{c\_B545\_d\_w} = 9.1 \cdot \text{ksi}$

Diag tension stress (gross area):  $F_t := F_t_{D2a\_w} = 9.1 \cdot \text{ksi}$   $F_t = 9.1 \cdot \text{ksi}$

Diag compression stress:  $F_c := \min(F_{c\_E2\_d}, F_{c\_B545\_d\_w})$   $F_c = 9.1 \cdot \text{ksi}$

Diag tension capacity:  $T_d := A_d \cdot F_t$   $T_d = 3.127 \cdot \text{kip}$

Diag compression capacity:  $C_d := A_d \cdot F_c$   $C_d = 3.127 \cdot \text{kip}$

### Weld of Diagonal to Chord

Nominal stress of base metal corresponding to its welded ultimate strength, A3.3:

$$F_{nBM} := 15 \text{ksi} \quad \text{Table A3.3}$$

Nominal stress of weld metal corresponding to its ultimate strength, A3.6:

$$F_{nw} := 24 \text{ksi} \quad \text{Table A3.6}$$

Safety factor

$$n_u := 1.95$$

Angle of diagonal to horizontal:

$$\theta_d := 41.5 \cdot \text{deg}$$

Length of weld

$$L_{\text{weld}} := \pi \sqrt{2 \cdot \left[ \left( \frac{D_d}{\sin(\theta_d)} \cdot 0.5 \right)^2 + (D_d \cdot 0.5)^2 \right]} \quad \text{ellipse} \quad L_{\text{weld}} = 4.022 \cdot \text{in}$$

Size of weld

$$S_w := \frac{3}{16} \text{in}$$

Weld section modulus:

$$S_{\text{weld}} := (0.5 \cdot D_d)^2 \cdot \pi \quad S_{\text{weld}} = 0.785 \cdot \frac{\text{in}^3}{\text{in}} \quad \text{assuming weld is round}$$

Effective throat of fillet weld

$$S_{we} := S_w \frac{\sqrt{2}}{2} \quad S_{we} = 0.1326 \cdot \text{in}$$

Nominal weld stress:

$$F_{sw} := \min(0.6 \cdot F_{nBM} \cdot S_w \cdot L_{\text{weld}}, 0.6 \cdot 0.85 \cdot F_{nw} \cdot S_{we} \cdot L_{\text{weld}}) = 6.526 \cdot \text{kip}$$

Allowable weld strength:

$$F_{\text{weld}} := \frac{F_{sw}}{n_u} \quad F_{\text{weld}} = 3.347 \cdot \text{kip}$$

Capacity of diagonal:

$$P_{\text{diag}} := \min(T_d, C_d, F_{\text{weld}}) = 3.127 \cdot \text{kip}$$

### Chords

#### Axial Capacity

*The chords are 6061-T6 aluminum. Diagonals are welded between brace points, treat chord as weld affected for compression buckling.*

Length of chord

$$L_c := 28.58 \cdot \text{in} \quad \text{distance between horizontals; top chord is weld affected at midspan due to diagonals}$$

Axial tension - D.2a/b

Allowable stress on gross area (weld affected):

$$F_{t\_D2a\_wc} := 9.1 \cdot \text{ksi}$$

Allowable stress on net area (weld affected):

$$F_{t\_D2b\_net\_wc} := 12.3 \cdot \text{ksi}$$

Compression in Chord - E.2 - WELD AFFECTED

Slenderness:

$$S_{E2c} := \frac{0.9 \cdot L_c}{r_c} \quad S_{E2c} = 38.716$$

Allowable stress:  $F_{c\_E2\_c\_wc} := \begin{cases} (9.1 \cdot \text{ksi}) & \text{if } S_{E2c} \leq 21.8 \\ \left(0.00007 \cdot S_{E2c}^2 - 0.066 \cdot S_{E2c} + 10.5\right) \cdot \text{ksi} & \text{if } 21.8 < S_{E2c} < 133 \\ \left(\frac{51352}{S_{E2c}^2}\right) \cdot \text{ksi} & \text{if } S_{E2c} \geq 133 \end{cases}$

$F_{c\_E2\_c\_wc} = 8.05 \cdot \text{ksi}$

Compression in Chord - B5.4.5 - WELD AFFECTED

Slenderness:  $S_{B545c} := \sqrt{R_{t_c}}$

$S_{B545c} = 2.739$

Allowable stress:  $F_{c\_B545\_c\_wc} := \text{ksi} \cdot \begin{cases} 9.1 & \text{if } S_{B545} \leq 6.8 \\ (11.8 - 0.396 \cdot S_{B545}) & \text{if } 6.8 < S_{B545} < 20 \\ \frac{3776}{\left[S_{B545}^2 \left(1 + \frac{S_{B545}}{35}\right)^2\right]} & \text{otherwise} \end{cases}$

$F_{c\_B545\_c\_wc} = 9.1 \cdot \text{ksi}$

Chord tension stress:  $F_{tc} := F_{t\_D2a\_wc} = 9.1 \cdot \text{ksi}$

$F_{tc} = 9.1 \cdot \text{ksi}$

Chord compression stress:  $F_{cc} := \min(F_{c\_E2\_c\_wc}, F_{c\_B545\_c\_wc})$

$F_{cc} = 8.05 \cdot \text{ksi}$

Chord tension capacity:  $T_c := A_c \cdot F_{tc}$

$T_c = 6.7 \cdot \text{kip}$

Chord compression capacity:  $C_c := A_c \cdot F_{cc}$

$C_c = 5.927 \cdot \text{kip}$



## Aluminum Forked End

### 6061-T6 Extrusion Mechanical Properties

	<u>Unwelded</u>	<u>Welded</u>
Tension Yield Stress:	$F_{ty} := 35\text{ksi}$	$F_{ty} := 15\text{ksi}$
Ultimate Tensile Stress:	$F_{tu} := 38\text{ksi}$	$F_{tu} := 24\text{ksi}$
Compression Yield Stress:	$F_{cy} := 35\text{ksi}$	$F_{cy} := 15\text{ksi}$
Shear yield stress:	$F_{sy} := 0.6 \cdot F_{ty} = 21 \cdot \text{ksi}$	$F_{sy} := 0.6 \cdot F_{ty} = 9 \cdot \text{ksi}$
Ultimate shear stress:	$F_{su} := 24\text{ksi}$	$F_{su} := 15\text{ksi}$
Tension coefficient:	$k_t := 1.0$	
Thickness of fork:	$t_m := .69 \cdot \text{in}$	
Center of hole to edge:	$L_m := 1 \text{in}$	
Center of hole to end:	$L_{m\_end} := 1.732 \cdot \text{in}$	
Height of plate:	$h_m := 2 \cdot \text{in}$	
Diameter of hole:	$d_{m\_hole} := .625 \cdot \text{in}$	

### Axial tension - D.2a/b

Allowable stress gross section:	$F_{t\_D.2\_a} := 21.2 \cdot \text{ksi}$	
Allowable gross tension:	$P_{m\_gross} := F_{t\_D.2\_a} \cdot t_m \cdot h_m$	$P_{m\_gross} = 29.256 \cdot \text{kip}$
Allowable stress net section:	$F_{t\_D.2\_b} := 19.5 \cdot \text{ksi}$	
Allowable net tension:	$P_{m\_net} := F_{t\_D.2\_b} \cdot t_m \cdot \left( h_m - d_{m\_hole} + \frac{1}{32} \cdot \text{in} \right)$	$P_{m\_net} = 18.921 \cdot \text{kip}$

Bearing - J.6.5

Allowable stress bearing:  $F_{t\_J.3.7} := 25.9 \cdot \text{ksi}$

Allowable bearing:  $P_{m\_brg} := \frac{L_m \cdot t_m \cdot F_{tu}}{1.5} = 17480 \text{ lbf}$   $P_{m\_brg} = 17.48 \cdot \text{kip}$

Allowable Bearing Check Limit :=  $1.33 \cdot d_{m\_hole} \cdot t_m \cdot F_{tu} = 21795.375 \text{ lbf}$

Check to see if J.6.5 Conditions are met

Check :=  $\begin{cases} \text{"VALID"} & \text{if } P_{m\_brg} < \text{Limit} \\ \text{"NOT VALID"} & \text{otherwise} \end{cases} = \text{"VALID"}$

Compression - E.3:

Unbraced length:

$$L_{m_{\text{end}}} := L_{m\_end}$$

Plate moment of inertia:

$$I_{y_m} := \frac{1}{12} \cdot h_m \cdot t_m^3$$

$$I_{y_m} = 0.055 \cdot \text{in}^4$$

Area of plate:

$$A_m := t_m \cdot h_m$$

$$A_m = 1.38 \cdot \text{in}^2$$

Radius of gyration:

$$r_{y_m} := \sqrt{\frac{I_{y_m}}{A_m}}$$

$$r_{y_m} = 0.199 \cdot \text{in}$$

Slenderness:

$$S_{E.3} := \frac{2.1 \cdot L_{m\_end}}{r_{y_m}}$$

$$S_{E.3} = 18.26$$

Allowable stress:

$$F_{\text{vert\_E.3}} := \begin{cases} (21.2 \cdot \text{ksi}) & \text{if } S_{E.3} \leq 17.8 \\ \left(0.00047 \cdot S_{E.3}^2 - 0.232 \cdot S_{E.3} + 25.2\right) \cdot \text{ksi} & \text{if } (0 < S_{E.3}) \wedge (66 > S_{E.3}) \\ \left(\frac{51352}{S_{E.3}^2}\right) \cdot \text{ksi} & \text{if } 66 < S_{E.3} \end{cases}$$

$$F_{\text{vert\_E.3}} = 21.1 \cdot \text{ksi}$$

Allowable compression:

$$P_{m\_comp} := F_{\text{vert\_E.3}} \cdot t_m \cdot h_m$$

$$P_{m\_comp} = 29.146 \cdot \text{kip}$$

Allowable axial force  
in fork:

$$P_{\text{allow\_fork}} := \min(P_{m\_gross}, P_{m\_net}, P_{m\_brg}, P_{m\_comp})$$

$$P_{\text{allow\_fork}} = 17.48 \cdot \text{kip}$$

Diameter of pin:

$$d_{\text{pin}} := .625 \cdot \text{in}$$

Pin yield strength:

$$F_{y_{\text{pin}}} := 50 \cdot \text{ksi}$$

Pin tensile strength:

$$F_{u_{\text{pin}}} := 65 \cdot \text{ksi}$$

Pin shear capacity:

The pin will be in double shear. Use Table J3.2 for nominal stress of fasteners.

Nominal shear stress:

$$F_{nv\_pin} := 0.5 \cdot F_{u_{\text{pin}}}$$

$$F_{nv\_pin} = 32.5 \cdot \text{ksi}$$

Area of pin:

$$A_{\text{pin}} := \frac{\pi \cdot d_{\text{pin}}^2}{4}$$

$$A_{\text{pin}} = 0.307 \cdot \text{in}^2$$

Available double shear capacity of pin:

$$V_{a\_pin} := \frac{F_{nv\_pin} \cdot A_{\text{pin}}}{2} \cdot 2$$

$$V_{a\_pin} = 9.971 \cdot \text{kip}$$

## Split Pins

*The forks are connected to the aluminum with Split Pins. The Spirol pins are coiled 3/8" diameter pins Use a factor of safety of 2 on the coil pins.*

Capacity of coiled spirol pin in double shear:

$$P_{\text{allow\_split\_pin}} := 16 \cdot \text{kip}$$

There are two pins therefore allowable load is:

$$P_{\text{allow\_split}} := \frac{(2 \cdot P_{\text{allow\_split\_pin}})}{2}$$

$$P_{\text{allow\_split}} = 16 \cdot \text{kip}$$

## Aluminum Bearing

*The aluminum chord to split pin bearing shall be checked. There are (4) bearing surfaces.*

Thickness of truss chord:  $t_{\text{chord}} := t_c$

Diameter of coil pin:  $d_{\text{split\_pin}} := 0.375 \cdot \text{in}$

Allowable pin bearing strength in aluminum:

$$P_{\text{brg\_al}} := 4 \cdot t_{\text{chord}} \cdot d_{\text{split\_pin}} \cdot 39 \cdot \text{ksi}$$

$$P_{\text{brg\_al}} = 7.312 \cdot \text{kip}$$

*assumes non-weld affected areas*

## Truss Allowable Capacity

The allowable moment and shear capacity of the truss will be determined from the capacities determined above.

Minimum axial force in chord:

$$P_{\text{chord\_min}} := \min(T_c, C_c, P_{\text{brg\_al}}, P_{\text{allow\_fork}})$$

$$P_{\text{chord\_min}} = 5.927 \cdot \text{kip}$$

Allowable truss moment capacity:

$$M_{\text{truss}} := \min(2 \cdot d_{\text{tr}} \cdot P_{\text{chord\_min}})$$

$$M_{\text{truss}} = 13.83 \cdot \text{ft} \cdot \text{kip}$$

Minimum axial force in diagonal:

$$P_{\text{diag\_min}} := P_{\text{diag}}$$

$$P_{\text{diag\_min}} = 3.127 \cdot \text{kip}$$

Allowable truss shear capacity:

$$V_{\text{truss}} := 2 \cdot \sin(\theta_d) \cdot P_{\text{diag\_min}}$$

$$V_{\text{truss}} = 4.144 \cdot \text{kip}$$



Weight of Truss Calculation

Truss selfweight:

$$wt_{truss} := \frac{62\text{lbft}}{8\text{ft}} = 7.75 \cdot \text{plf}$$

$$wt_{truss} = 7.75 \cdot \text{plf}$$

Allowable Loads Due to Moment

Uniform Load:

$$w_{mUDL}(L) := -\frac{L^2 \cdot wt_{truss} - 8 \cdot M_{truss}}{L^2}$$

Center Point Load:

$$P_{mCPL}(L) := \frac{4 \cdot \left( M_{truss} - \frac{L^2 \cdot wt_{truss}}{8} \right)}{L}$$

Third Point Loads:

$$P_{m3p}(L) := \frac{3 \cdot \left( M_{truss} - \frac{L^2 \cdot wt_{truss}}{8} \right)}{L}$$

Quarter Point Loads:

$$P_{mQp}(L) := \frac{2 \cdot \left( M_{truss} - \frac{L^2 \cdot wt_{truss}}{8} \right)}{L}$$

Allowable Loads Due to Shear

Uniform Load:

$$w_{vUDL}(L) := \frac{2 \cdot V_{truss} - L \cdot wt_{truss}}{L}$$

Center Point Load:

$$P_{vCPL}(L) := 2 \cdot V_{truss} - L \cdot wt_{truss}$$

Third Point Loads:

$$P_{v3p}(L) := V_{truss} - \frac{1}{2} \cdot wt_{truss} \cdot L$$

Quarter Point Loads:

$$P_{vQp}(L) := \frac{2 \cdot \left( M_{truss} - \frac{L^2 \cdot wt_{truss}}{8} \right)}{L}$$

### Allowable Loads Due to Deflection

The deflection will be limited to  $L/180$ .

Uniform Load: 
$$w_{\Delta UDL}(L) := -\frac{1.0e-41 \cdot \left( 1.0e41 \cdot L^4 \cdot wt_{truss} - 7.769308e46 \cdot I_{tr} \cdot ksi \cdot \Delta(L) \right)}{L^4}$$

Center Point Load: 
$$P_{\Delta CPL}(L) := \frac{4.29730473043047e-22 \cdot \left( 6.217e24 \cdot I_{tr} \cdot ksi - 1.4428e21 \cdot L^3 \cdot wt_{truss} \right)}{L^2}$$

Third Point Loads: 
$$P_{\Delta 3p}(L) := \frac{1.71e-21 \cdot \left( 9.067e23 \cdot I_{tr} \cdot ksi - 2.10416e20 \cdot L^3 \cdot wt_{truss} \right)}{L^2}$$

Quarter Point Loads: 
$$P_{\Delta Qp}(L) := \frac{0.0034722 \cdot \left( 323200.0 \cdot I_{tr} \cdot ksi - 75.0 \cdot L^3 \cdot wt_{truss} \right)}{L^2}$$

### Allowable Loads Based on Minimum Allowable Values

$L_w := 8 \cdot ft, 16 \cdot ft.. 48 \cdot ft$

Uniform load: 
$$w_{UDL}(L) := \min(w_{mUDL}(L), w_{vUDL}(L), w_{\Delta UDL}(L))$$

Center point load: 
$$P_{CPL}(L) := \min(P_{mCPL}(L), P_{vCPL}(L), P_{\Delta CPL}(L))$$

3rd point load: 
$$P_{3rd}(L) := \min(P_{m3p}(L), P_{v3p}(L), P_{\Delta 3p}(L))$$

Quarter point load: 
$$P_{4th}(L) := \min(P_{mQp}(L), P_{vQp}(L), P_{\Delta Qp}(L))$$

Corresponding deflections:

Uniform load: 
$$\Delta_{UDL}(L) := \frac{5 \cdot wt_{truss} \cdot L^4}{384 \cdot E_a \cdot I_{tr}} + \frac{5 \cdot w_{UDL}(L) \cdot L^4}{384 \cdot E_a \cdot I_{tr}}$$

Center point load: 
$$\Delta_{CPL}(L) := \frac{5 \cdot wt_{truss} \cdot L^4}{384 \cdot E_a \cdot I_{tr}} + \frac{0.021 \cdot P_{CPL}(L) \cdot L^3}{E_a \cdot I_{tr}}$$

3rd point load: 
$$\Delta_{3rd}(L) := \frac{5 \cdot wt_{truss} \cdot L^4}{384 \cdot E_a \cdot I_{tr}} + \frac{0.036 \cdot P_{3rd}(L) \cdot L^3}{E_a \cdot I_{tr}}$$

Quarter point load: 
$$\Delta_{4th}(L) := \frac{5 \cdot wt_{truss} \cdot L^4}{384 \cdot E_a \cdot I_{tr}} + \frac{0.05 \cdot P_{4th}(L) \cdot L^3}{E_a \cdot I_{tr}}$$

**Allowable Loads**

L =	$\Delta_{UDL}(L) =$	$\Delta_{CPL}(L) =$	$\Delta_{3rd}(L) =$	$\Delta_{4th}(L) =$
8 ft	0.065 ·in	0.087 ·in	0.09 ·in	0.104 ·in
16	0.433	0.351	0.449	0.416
24	0.975	0.794	1.009	0.938
32	1.733	1.422	1.792	1.669
40	2.671	2.243	2.654	2.612
48	3.205	3.2	3.186	3.2

L =	$w_{UDL}(L) =$	$P_{CPL}(L) =$	$P_{3rd}(L) =$	$P_{4th}(L) =$
8 ft	1028 ·plf	6.884 ·kip	4.113 ·kip	3.442 ·kip
16	424	3.395	2.547	1.698
24	184	2.212	1.659	1.106
32	100	1.605	1.204	0.802
40	60	1.228	0.868	0.614
48	32	0.942	0.547	0.396

**Allowable Loads Based on Minimum Allowable Values**

Reduction per ANSI E1.21:  $red := 0.85$

Uniform load:  $w_{UDL}(L) := \min(red \cdot w_{mUDL}(L), red \cdot w_{vUDL}(L), w_{\Delta UDL}(L))$

Center point load:  $P_{CPL}(L) := \min(red \cdot P_{mCPL}(L), red \cdot P_{vCPL}(L), P_{\Delta CPL}(L))$

3rd point load:  $P_{3rd}(L) := \min(red \cdot P_{m3p}(L), red \cdot P_{v3p}(L), P_{\Delta 3p}(L))$

Quarter point load:  $P_{4th}(L) := \min(red \cdot P_{mQp}(L), red \cdot P_{vQp}(L), red \cdot P_{\Delta Qp}(L))$

Corresponding deflections:

Uniform load:  $\Delta_{UDL}(L) := \frac{5 \cdot w_{truss} \cdot L^4}{384 \cdot E_a \cdot I_{tr}} + \frac{5 \cdot w_{UDL}(L) \cdot L^4}{384 \cdot E_a \cdot I_{tr}}$

Center point load:  $\Delta_{CPL}(L) := \frac{5 \cdot w_{truss} \cdot L^4}{384 \cdot E_a \cdot I_{tr}} + \frac{0.021 \cdot P_{CPL}(L) \cdot L^3}{E_a \cdot I_{tr}}$

3rd point load:  $\Delta_{3rd}(L) := \frac{5 \cdot w_{truss} \cdot L^4}{384 \cdot E_a \cdot I_{tr}} + \frac{0.036 \cdot P_{3rd}(L) \cdot L^3}{E_a \cdot I_{tr}}$

Quarter point load:  $\Delta_{4th}(L) := \frac{5 \cdot w_{truss} \cdot L^4}{384 \cdot E_a \cdot I_{tr}} + \frac{0.05 \cdot P_{4th}(L) \cdot L^3}{E_a \cdot I_{tr}}$

Allowable Loads

L =	$\Delta_{UDL}(L) =$	$\Delta_{CPL}(L) =$	$\Delta_{3rd}(L) =$	$\Delta_{4th}(L) =$
8 ·ft	0.055 ·in	0.074 ·in	0.076 ·in	0.088 ·in
16	0.369	0.299	0.383	0.355
24	0.835	0.681	0.864	0.803
32	1.492	1.227	1.542	1.437
40	2.347	1.952	2.423	2.266
48	3.205	2.871	3.186	2.814

L =	$w_{UDL}(L) =$	$P_{CPL}(L) =$	$P_{3rd}(L) =$	$P_{4th}(L) =$
8 ·ft	874 ·plf	5.851 ·kip	3.496 ·kip	2.926 ·kip
16	361	2.886	2.165	1.443
24	157	1.88	1.41	0.94
32	85	1.364	1.023	0.682
40	52	1.044	0.783	0.522
48	32	0.822	0.547	0.336